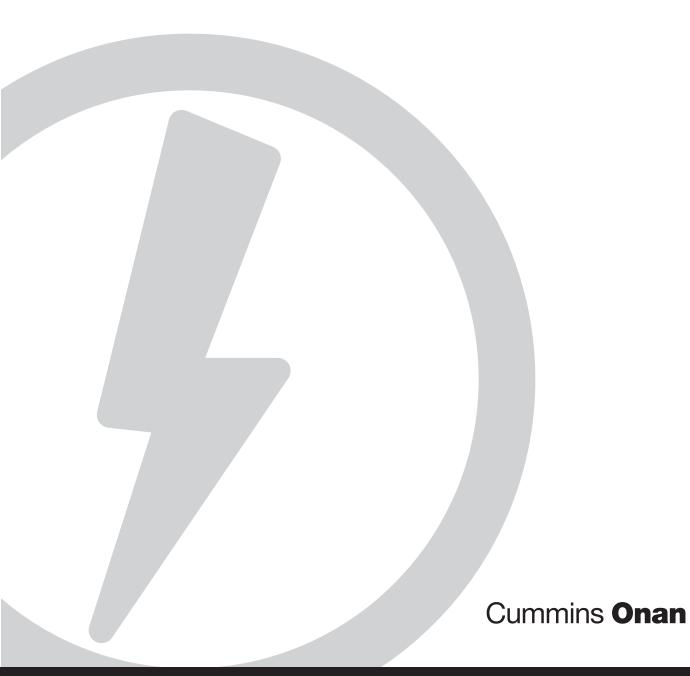
**PARTS MANUAL** 

# **COMMERCIAL GENERATOR**

PX6100 & PX6100e

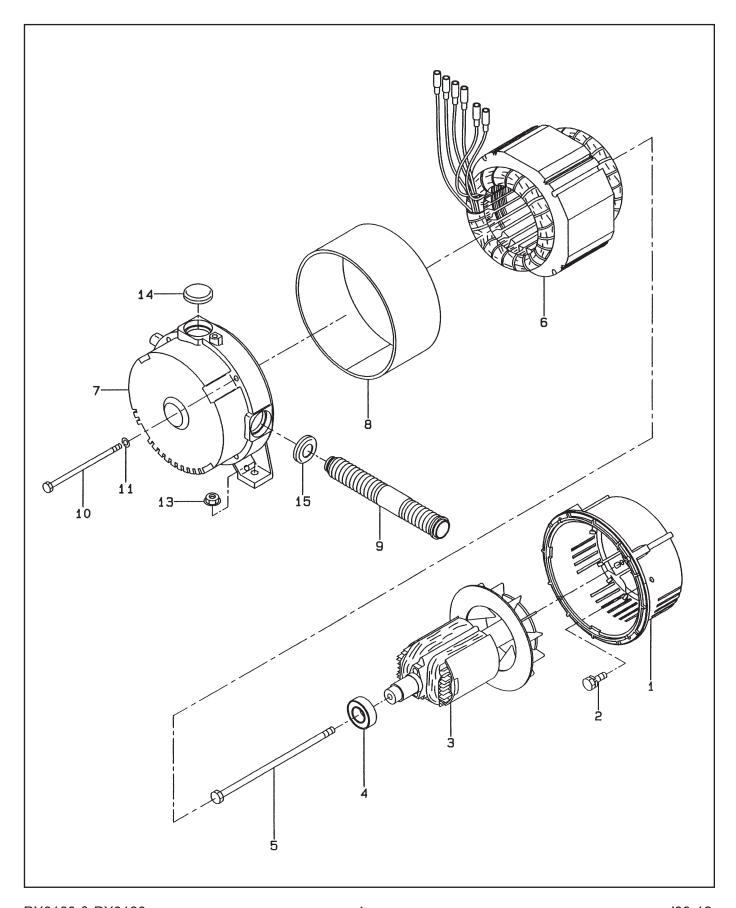




## **GROUP INDEX**

Group Name Pa	ıge
GENERATOR GROUP - PX6100 & PX6100e	4
GENERATOR GROUP - PX6100 & PX6100e	6
FRAME for RECOIL STARTER TYPE	8
FRAME for ELECTRIC STARTER TYPE	0
CONTROL BOX	2
CONTROL PANEL for 60Hz-120V	6
FUEL TANK	8
MUFFLER20	0
CRANKCASE	2
CRANKSHAFT and PISTON	4
INTAKE and EXHAUST	6
GOVERNOR OPERATION	8
COOLING and STARTING	0
CARBURETOR	2
MAGNETO for RECOIL STARTER TYPE	4
MAGNETO for ELECTRIC STARTER TYPE	6
STARTING MOTOR	8
SOLENOID40	0
OIL SENSOR42	2

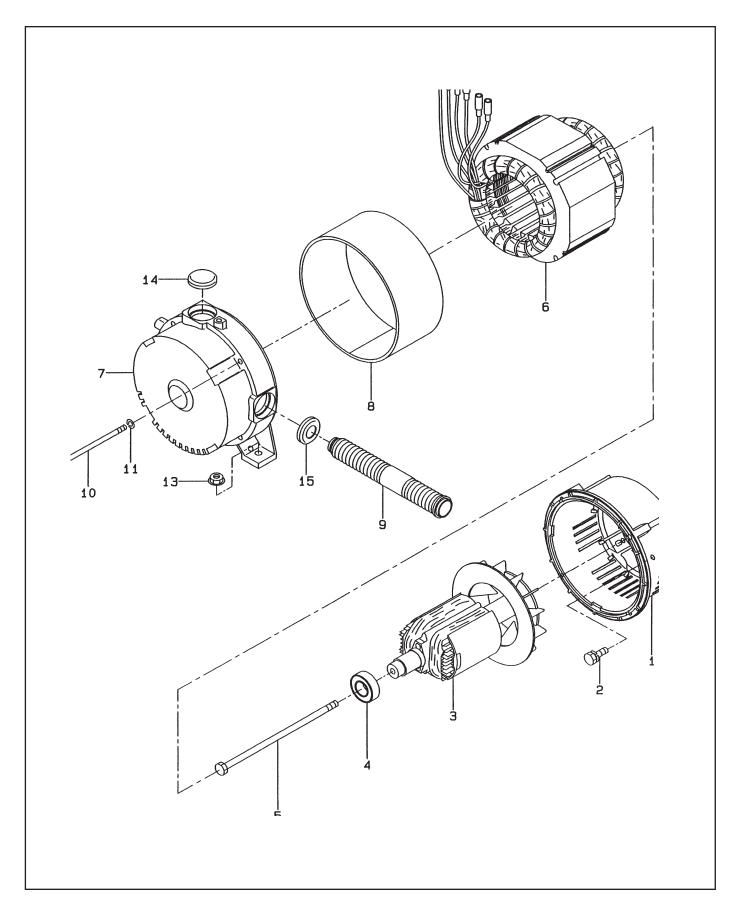
FIG. 1A GENERATOR GROUP - PX6100 & PX6100e



## FIG. 1A GENERATOR GROUP - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	354-54116-08	FRONT COVER	1	
2	359-59935-08	BOLT and WASHER ASS'Y (M8 x 20mm)	4	
*3	390-55511-01	ROTOR, compl.	1	Includes item 4
4	354-58204-08	BALL BEARING (6205DDU)	1	
5	355-58009-08	THROUGH BOLT (M10 x 260mm)	1	
6	31D-51121-01	STATOR, compl.	1	For 60Hz-120V/240V
7	31D-51022-01	REAR COVER	1	
8	31D-51023-01	STATOR COVER	1	
9	391-29000-13	BUSHING	1	
10	31D-51025-01	COVER BOLT (M6 x 160mm)	4	
11	003-20080-00	SPRING WASHER	4	
13	002-38080-00	FLANGE NUT	2	
14	354-54514-08	CAP	1	
15	31D-51024-01	CAP	1	
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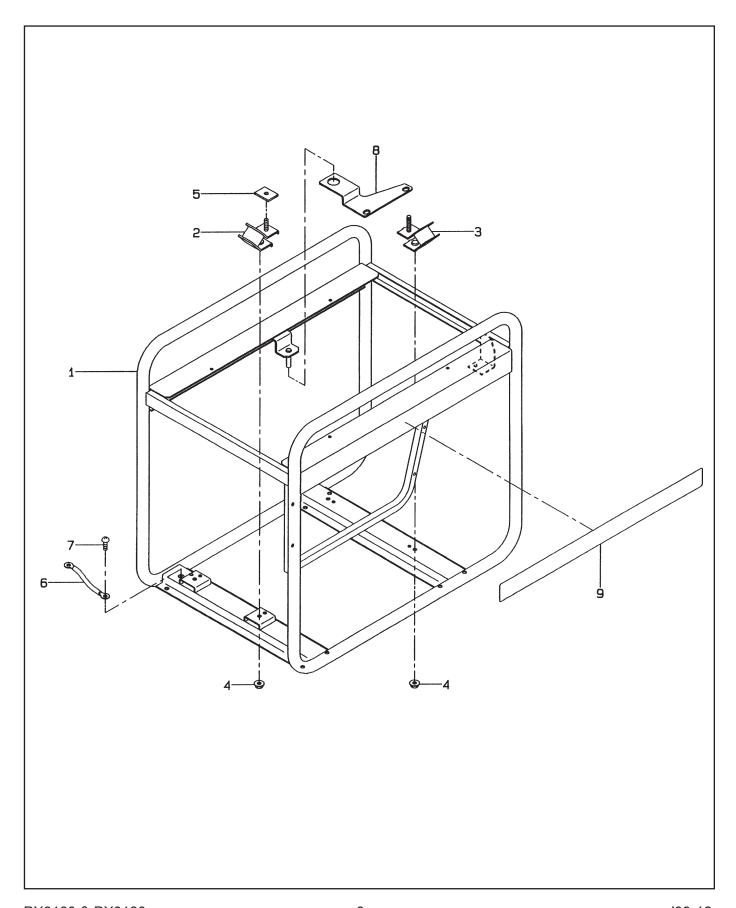
FIG. 1B GENERATOR GROUP - PX6100 & PX6100e



## FIG. 1B GENERATOR GROUP - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	354-54116-08	FRONT COVER	1	-
2	001-15082-00	BOLT and WASHER ASS'Y	4	M8 × 20mm
*3	31D-21301-01	ROTOR, compl.	1	
4	354-58204-08	BALL BEARING	1	6205DDU
5	355-58009-08	THROUGH BOLT	1	M10 × 260mm
6	31D-21311-01	STATOR, compl.	1	For 60Hz-120V/240V
*7	31D-51022-01	REAR COVER	1	Includes items 16 and 17
8	31D-51023-01	STATOR COVER	1	
9	391-29000-13	BUSHING	1	
10	31D-51025-01	COVER BOLT	4	M6 × 160mm
11	003-20080-00	SPRING WASHER	4	
13	002-38080-00	FLANGE NUT	2	
14	354-54514-08	CAP	1	
15	31D-51024-01	CAP	1	
16	354-54513-08	BRUSH COVER	1	
17	353-59943-08	BOLT and WASHER ASS'Y	2	M5 × 12mm

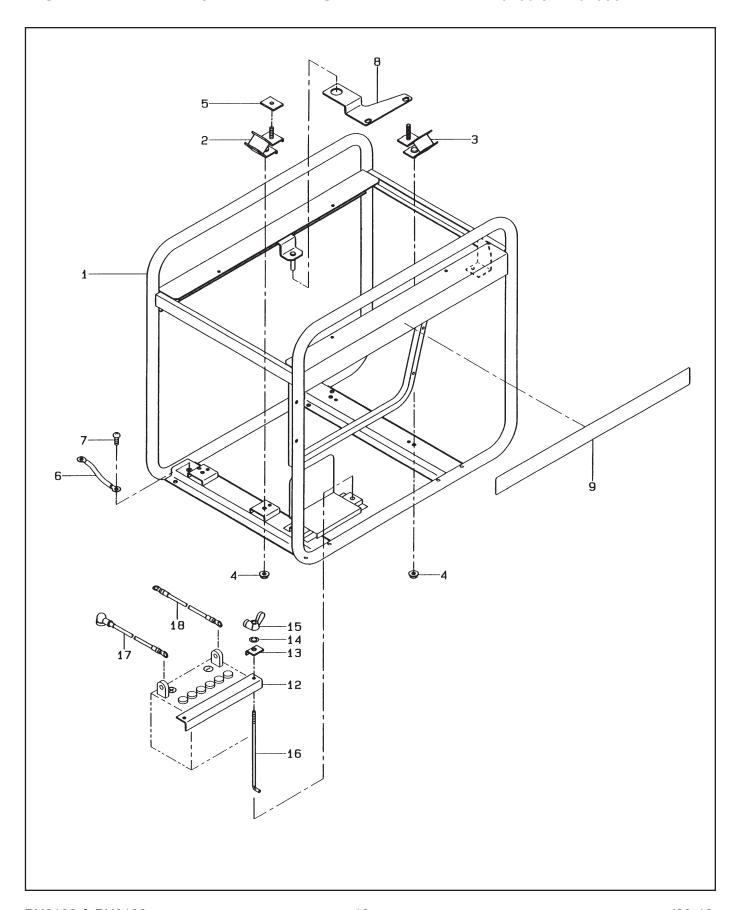
FIG. 2A FRAME for RECOIL STARTER TYPE - PX6100 & PX6100e



#### FIG. 2A FRAME for RECOIL STARTER TYPE - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	31D-61116-01	PIPE FRAME, compl.	1	PX6100
1	31D-61401-01	PIPE FRAME, compl.	1	PX6100e
2	31D-35002-01	RUBBER MOUNT UNIT	2	generator side
3	31D-35001-01	RUBBER MOUNT UNIT	2	engine side
4	002-38080-00	FLANGE NUT	4	
5	31C-69001-01	SPACER	2	
6	30A-82201-03	EARTH CORD	1	
7	392-49987-08	SCREW and WASHER ASS'Y (M5 x 8mm)	1	M5 x 8mm
8	31D-69101-01	STOPPER PLATE	1	
9	31D-83105-13	SIDE PLATE LABEL	1	PX6100
9	31D-93204-03	LABEL, trademark	1	PX6100e

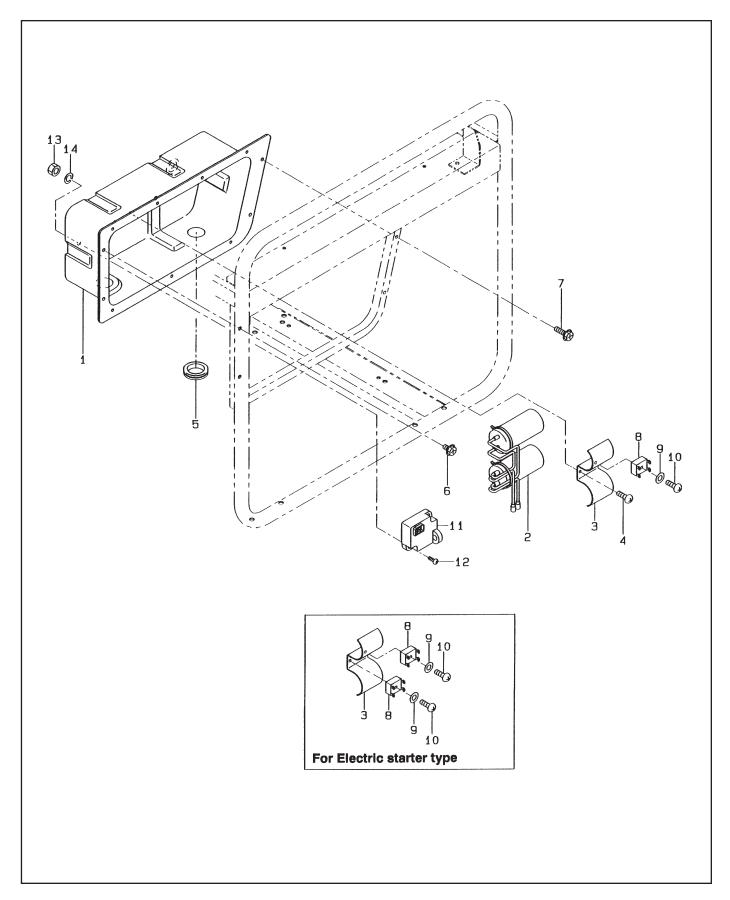
FIG. 2B FRAME for ELECTRIC STARTER TYPE - PX6100 & PX6100e



#### FIG. 2B FRAME for ELECTRIC STARTER TYPE - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	31D-61117-01	PIPE FRAME, compl.	1	PX6100
1	31D-31402-07	PIPE FRAME, compl.	1	PX6100e
2	31D-35002-01	RUBBER MOUNT UNIT	2	generator side
3	31D-35001-01	RUBBER MOUNT UNIT	2	engine side
4	002-38080-00	FLANGE NUT	4	
5	31C-69001-01	SPACER	2	
6	30A-82201-03	GROUND CABLE	1	
7	392-49987-08	SCREW and WASHER ASS'Y	1	M5 x 8mm
8	31D-69101-01	STOPPER PLATE	1	
9	31D-83105-13	SIDE PLATE LABEL	1	PX6100
9	31D-93204-03	SIDE PLATE LABEL	1	PX6100e
12	385-54382-08	BATTERY RETAINER	1	
13	385-54416-08	BATTERY SUPPORT	2	
14	003-20060-00	SPRING WASHER	2	
15	31C-69004-03	WING NUT	2	
16	353-59921-08	BATTERY BOLT	2	
17	31D-69001-03	BATTERY CABLE (+)	1	
18	31D-69002-03	BATTERY CABLE (-)	1	

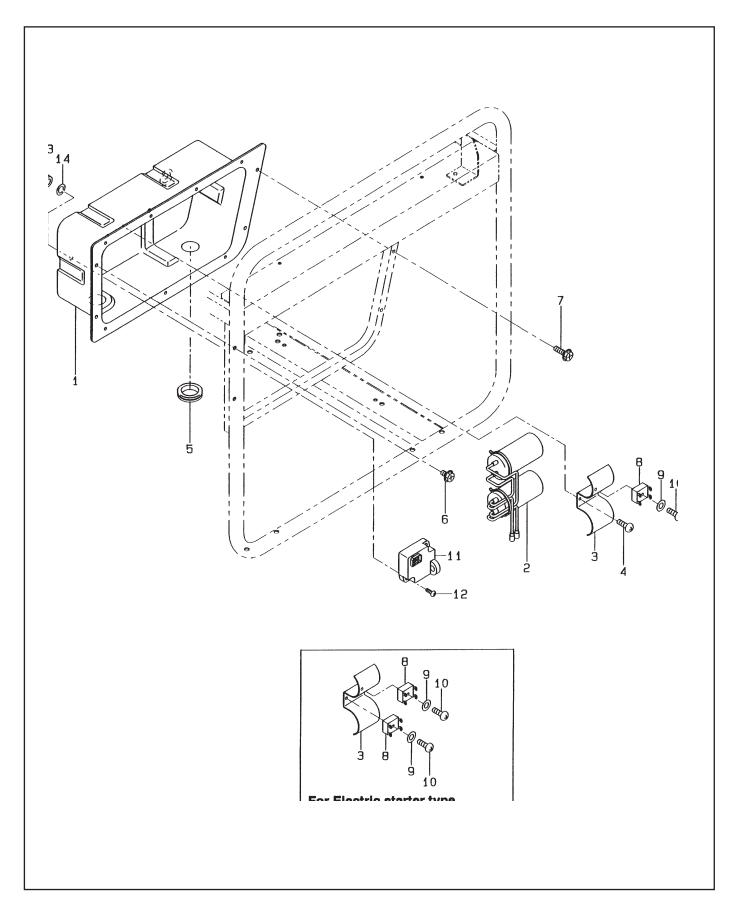
## FIG. 3 CONTROL BOX - PX6100 & PX6100e



#### FIG. 3 CONTROL BOX - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	31D-42201-01	CONTROL BOX, compl.	1	
2	390-47553-08	CONDENSER, compl. (28µF x 2)	1	
3	31C-75001-03	CONDENSER BRACKET	1	
4	353-49904-08	TAPPING SCREW (M4 x 10mm)	1	
5	389-89001-03	GROMMET	1	
6	31B-79012-03	BOLT and WASHER ASS'Y (M5 x 12mm)	2	
7	31B-79013-03	BOLT and WASHER ASS'Y (M5 x 25mm)	2	
8	353-45804-08	DIODE STACK	1	For Recoil starter type
8	353-45804-08	DIODE STACK	2	For Electric starter type
9	003-10040-00	WASHER	1	For Recoil starter type
9	003-10040-00	WASHER	2	For Electric starter type
10	31B-79001-03	TAPPING SCREW (M4 x 25mm)	1	For Recoil starter type
10	31B-79001-03	TAPPING SCREW (M4 x 25mm)	2	For Electric starter type
11	KU3-11047-01	IDLE CONTROL UNIT	1	
12	004-31062-00	SCREW (M6 x 20mm)	2	
13	002-17060-00	NUT (M6)	2	
14	003-20060-00	SPRING WASHER (M6)	2	

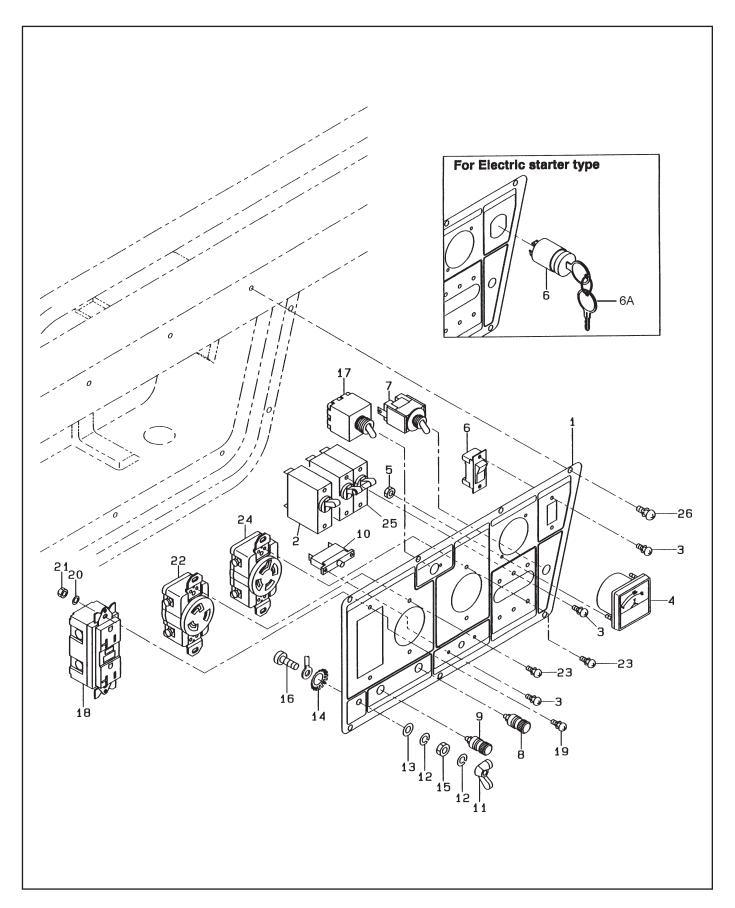
FIG. 3 CONTROL BOX - PX6100 & PX6100e



#### FIG. 3 CONTROL BOX - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	31D-42201-01	CONTROL BOX, compl.	1	-
2	390-47553-08	CONDENSER, compl.	1	28μF
3	31C-75001-03	CONDENSER BRACKET	1	- r
4	353-49904-08	TAPPING SCREW (M4 x 10mm)	1	
5	389-89001-03	GROMMET	1	
6	31B-79012-03	BOLT and WASHER ASS'Y (M5 x 12mm)	2	
7	31B-79013-03	BOLT and WASHER ASS'Y (M5 x 25mm)	2	
8	353-45804-08	DIODE STACK	1	For Recoil starter type
8	353-45804-08	DIODE STACK	2	For Electric starter type
9	003-10040-00	WASHER	1	For Recoil starter type
9	003-10040-00	WASHER	2	For Electric starter type
10	31B-79001-03	TAPPING SCREW (M4 x 25mm)	1	For Recoil starter type
10	31B-79001-03	TAPPING SCREW (M4 x 25mm)	2	For Electric starter type
11	KU3-11047-01	IDLE CONTROL UNIT	1	
12	004-31062-00	SCREW (M6 x 20mm)	2	
13	002-17060-00	NUT (M6)	2	
14	003-20060-00	SPRING WASHER (M6)	2	
		, ,		

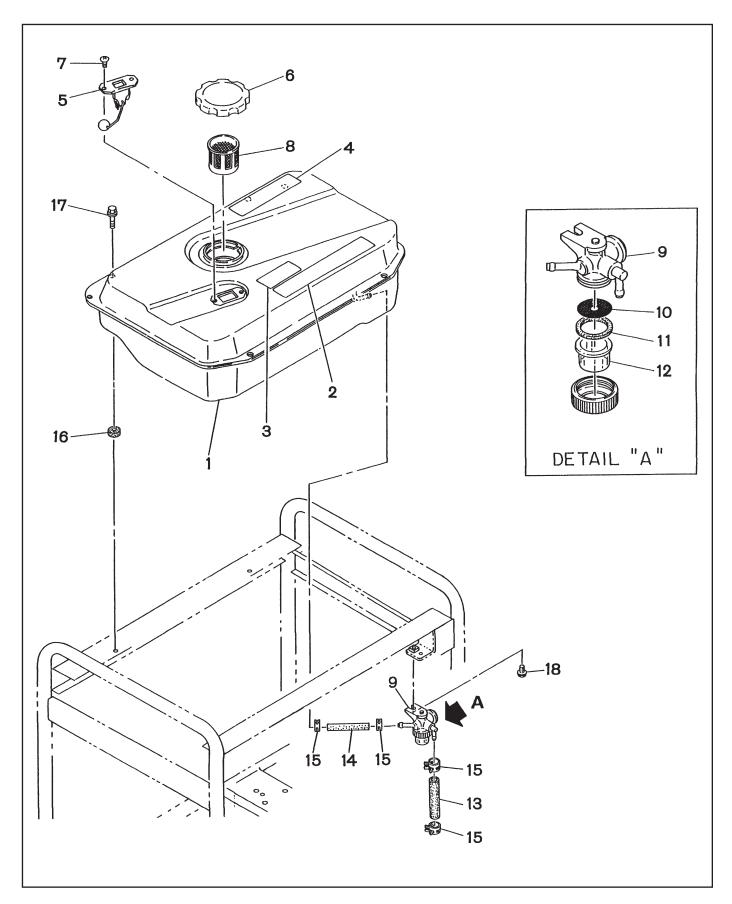
FIG. 4 CONTROL PANEL for 60Hz-120/240V - PX6100 & PX6100e



## FIG. 4 CONTROL PANEL for 60Hz-120/240V - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
*1	31D-72048-00	CONTROL PANEL ASS'Y, recoil starter type	1	Includes items 1 thru 25
*1	31D-72049-00	CONTROL PANEL ASS'Y, electric starter type	1	Includes items 1 thru 25
1	31D-72042-01	PANEL A, compl.	1	For Recoil starter type
1	31D-72043-01	PANEL A, compl.	1	For Electric starter type
2	31D-73003-03	NO FUSE BREAKER	1	1P30A
3	31B-79011-03	SCREW and WASHER ASS'Y	10	M3 x 5mm
4	391-47900-11	AC VOLTMETER	1	PX6100
4	391-47902-01	AC VOLTMETER	1	PX6100e
5	388-49801-08	NUT (M3)	2	
6	31B-77505-01	ENGINE SWITCH	1	For Recoil starter type
6	066-00003-30	KEY SWITCH	1	For Electric starter type
6A	066-00099-80	KEY SET (2)	1	For Electric starter type
7	344-45615-08	TOGGLE SWITCH	1	,
8	363-45701-08	TERMINAL BOLT (COLOR: RED)	1	
8	363-45700-08	TERMINAL BOLT (COLOR: BLACK)	1	
10	352-45620-08	CIRCUIT PROTECTOR (10A)	1	
11	353-49901-08	WING NUT (M5)	1	
12	332-00050-08	SPRING WASHER	2	
13	353-49903-08	WASHER	1	
14	372-59950-08	LOCK WASHER	1	
15	353-49902-08	NUT	1	
16	356-49907-08	SCREW	1	M5 x 15mm
17	355-45613-11	TOGGLE SWITCH	1	
18	31B-77506-01	AC RECEPTACLE (GFCI)	1	
19	004-35041-00	SCREW & WASHER ASS'Y	2	M4 x 10mm
20	003-10040-00	WASHER (M4)	2	
21	002-17040-00	NUT (M4)	2	
22	380-45749-08	RECEPTACLE (125V-30A)	1	125V-30A
23	356-59937-08	SCREW	4	
24	353-45724-08	RECEPTACLE	1	
25	31C-73002-03	NO FUSE BREAKER (2P20A)	1	PX6100
25	31C-73004-03	NO FUSE BREAKER	1	PX6100e
26	351-49919-08	TAPPING SCREW (M4 x 10mm)	6	PX6100
26	353-49904-08	SCREW and WASHER AY (M4 x 10mm)	6	PX6100e

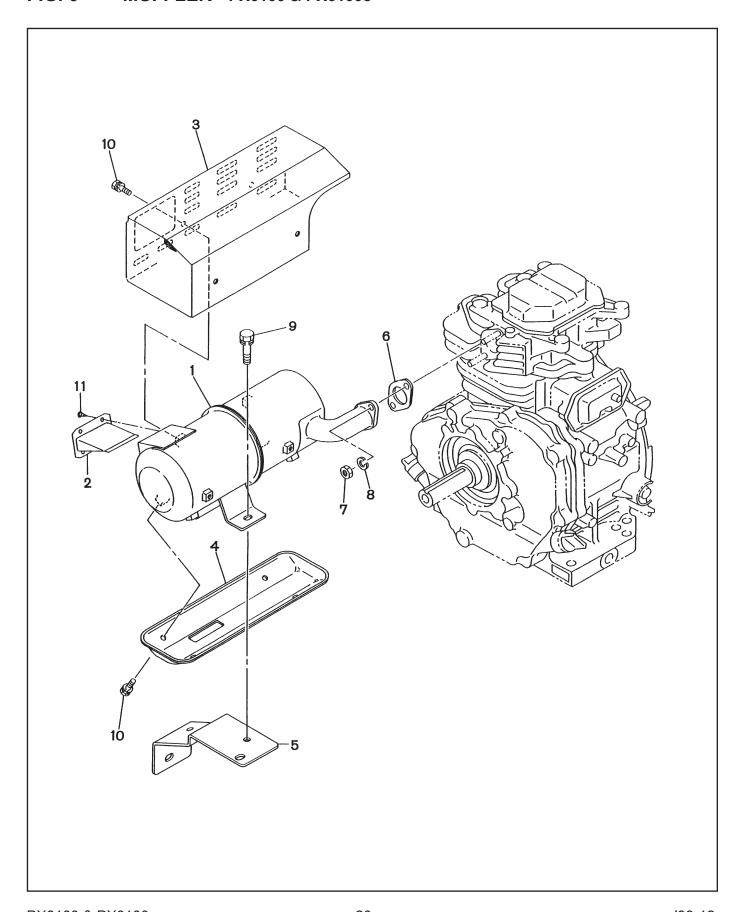
FIG. 5 FUEL TANK - PX6100 & PX6100e



#### FIG. 5 FUEL TANK - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	31D-36011-01	FUEL TANK, compl.	1	
2	388-93001-13	LABEL, starting	1	PX6100
2	391-93012-03	LABEL, warning	1	PX6100e
3	388-93002-03	LABEL, stopping	1	PX6100
3	388-93003-03	LABEL, caution	1	PX6100e
4	377-92500-03	LABEL, caution	1	PX6100
5	064-80003-00	FUEL GAUGE, compl.	1	
6	043-05900-10	FUEL TANK CAP, compl.	1	PX6100
6	043-05900-11	FUEL TANK CAP, ASS'Y	1	PX6100e
7	014-50500-40	SCREW (counter head)	2	
8	064-15400-11	FUEL FILTER	1	
*9	064-20036-01	FUEL STRAINER ASS'Y	1	Includes items 10 thru 12
10	064-20002-20	FILTER	1	
11	064-20030-30	PACKING	1	
12	064-20036-10	CUP	1	
13	085-10600-00	RUBBER PIPE	1	ø6 x ø12 x 210mm
14	085-10600-00	RUBBER PIPE	1	ø6 x ø12 x 80mm
15	056-11100-20	HOSE CLAMP	4	
16	391-39000-13	RUBBER (tank)	4	
17	011-00602-20	FLANGE BOLT	4	
18	011-00600-30	FLANGE BOLT	1	

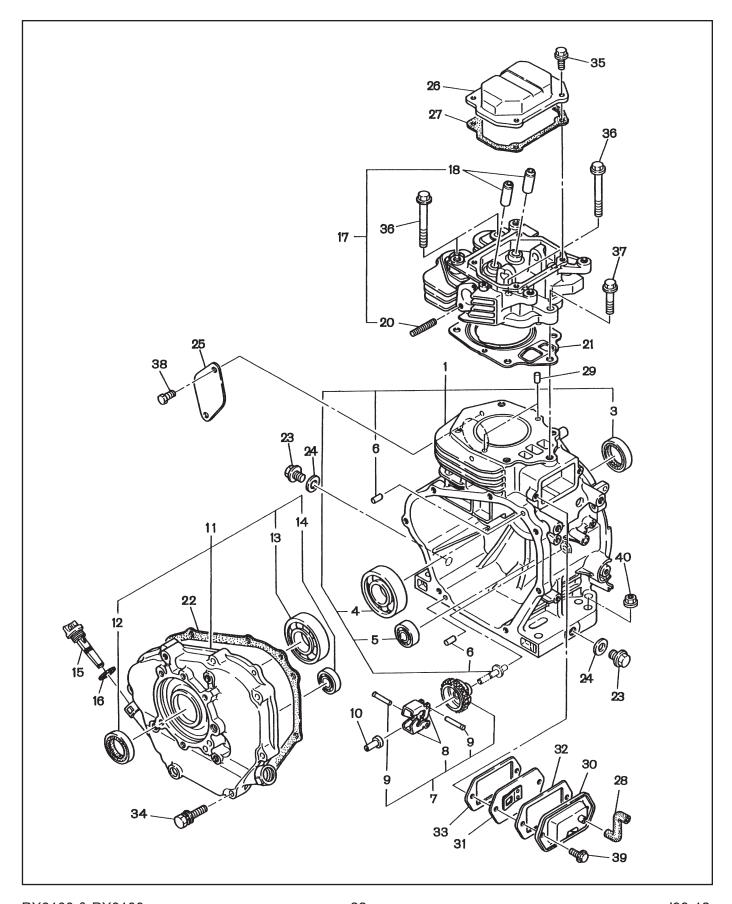
## FIG. 6 MUFFLER - PX6100 & PX6100e



## FIG. 6 MUFFLER - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	31D-11004-01	MUFFLER, compl.	1	
2	31D-14001-01	SPARK ARRESTER, compl.	1	
3	31D-12001-01	MUFFLER COVER 1, compl.	1	
4	31D-13001-03	MUFFLER COVER 2	1	
5	31D-15101-01	MUFFLER STAY	1	
6	234-35201-01	GASKET, compl. (exhaust)	1	
7	017-00800-30	NUT	2	
8	003-20080-00	SPRING WASHER	2	
9	001-15082-00	BOLT and WASHER ASS'Y	4	
10	001-11061-00	BOLT and WASHER ASS'Y	8	
11	015-00400-40	TAPPING SCREW	4	
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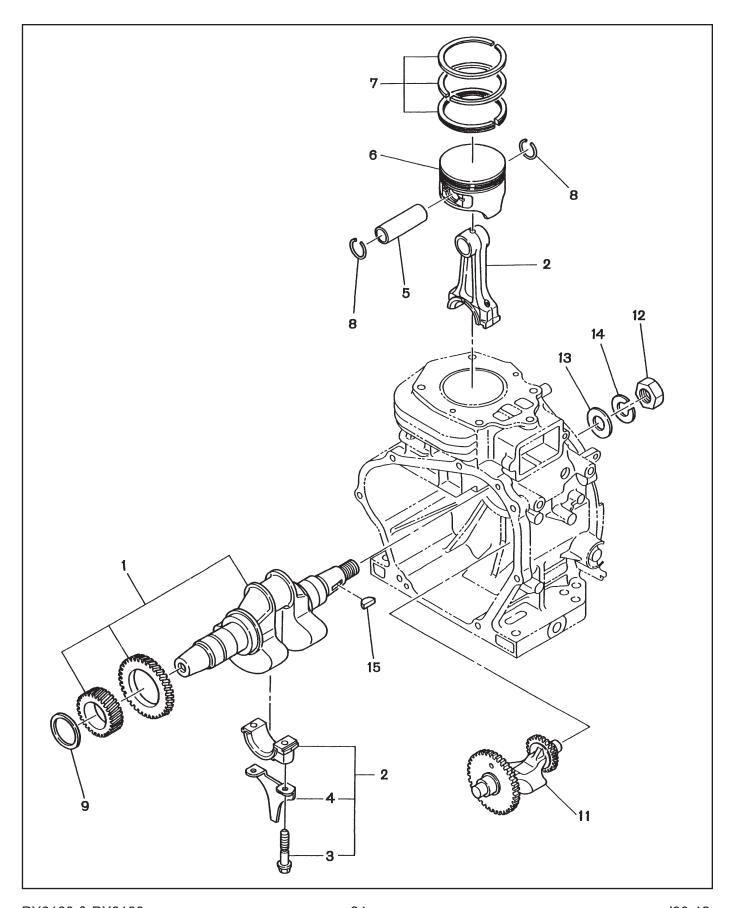
#### FIG. 7 CRANKCASE - PX6100 & PX6100e



#### FIG. 7 CRANKCASE - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
*1	247-10102-21	CRANKCASE, compl.	1	Includes items 3 thru 6
3	044-03500-90	OIL SEAL (ø35 x ø48 x 8mm)	1	
4	060-03500-10	BALL BEARING (BB6207C3)	1	
5	060-01500-10	BALL BEARING (BB6202C3)	1	
6	031-00600-20	DOWEL PIN	2	
*7	246-45001-01	GOVERNOR GEAR, compl.	1	Includes items 8 and 9
10	205-41901-03	GOVERNOR SLEEVE	1	
*11	246-11001-41	MAIN BEARING COVER, compl.	1	Includes items 12 thru 14
12	044-03500-90	OIL SEAL (ø35 x ø48 x 8mm)	1	
13	060-03500-10	BALL BEARING (BB6207C3)	1	
14	060-01500-10	BALL BEARING (BB620203)	1	
15	224-63601-03	OIL GAUGE	1	
16	021-32000-10	GASKET	1	
*17	247-13101-11	CYLINDER HEAD, compl.	1	Includes items 18 and 20
18	246-14202-03	VALVE GUIDE (over size)	2	
20	010-50802-90	STUD	2	
21	247-15001-13	GASKET (head)	1	
22	246-15101-03	GASKET (bearing cover)	1	
23	040-11400-30	PLUG	2	
24	021-11400-20	GASKET	2	
25	224-17101-03	BLIND COVER	1	For Recoil starter type
26	246-15501-01	ROCKER COVER, compl.	1	J.
27	246-16002-03	GASKET (rocker cover)	1	
28	246-10801-03	RUBBER PIPE (ø11 x ø8)	1	
29	031-00600-20	DOWEL PIN	2	
30	246-14301-01	BREATHER COVER, compl.	1	
31	246-14401-01	BREATHER PLATE, compl.	1	
32	246-16006-03	GASKET (breather cover)	1	
33	246-16007-03	GASKET (breather plate)	1	
34	001-13084-00	BOLT and WASHER ASS'Y	7	
35	011-00600-20	FLANGE BOLT	4	
36	011-01000-40	FLANGE BOLT	4	
37	011-01000-20	FLANGE BOLT	1	
38	001-65081-20	BOLT	2	For Recoil starter type
39	011-00600-30	FLANGE BOLT	2	
40	002-38080-00	FLANGE NUT	2	
*	247-99001-07	GASKET SET (STD.)	1	

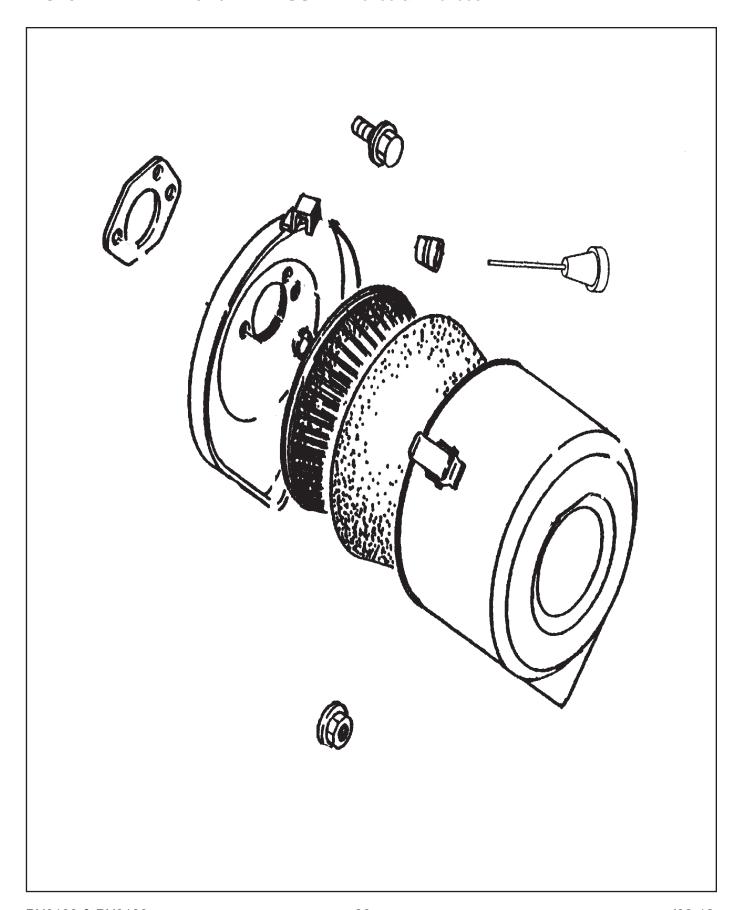
FIG. 8 CRANKSHAFT and PISTON - PX6100 & PX6100e



#### FIG. 8 CRANKSHAFT and PISTON - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	246-20701-01	CRANKSHAFT, compl.	1	
*2	246-22501-00	CONNECTING ROD ASS"Y	1	Includes items 3 and 4
3	246-23001-03	CONNECTING ROD BOLT	2	
4	246-23101-13	OIL SCRAPER	1	
5	246-23301-03	PISTON PIN	1	
6	247-23401-13	PISTON (For STD)	1	
6	247-23402-13	PISTON (over size 0.25mm)	1	
6	247-23403-13	PISTON (over size 0.50mm)	1	
7	247-23501-17	PISTON RING SET (For STD)	1	
7	247-23502-17	PISTON RING SET (over size 0.25mm)	1	
7	247-23503-17	PISTON RING SET (over size 0.50mm)	1	
8	056-52100-20	CLIP	2	
9	023-03501-60	SPACER (t=0.6)	1	select one piece only
9	023-03501-70	SPACER (t=0.8)	1	select one piece only
9	023-03501-80	SPACER (t=1.0)	1	select one piece only
11	246-24102-23	BALANCER SHAFT	1	-
12	002-18180-00	NUT	1	
13	003-10180-00	WASHER	1	
14	003-20180-00	SPRING WASHER	1	
15	005-32054-01	WOODRUFF KEY	1	

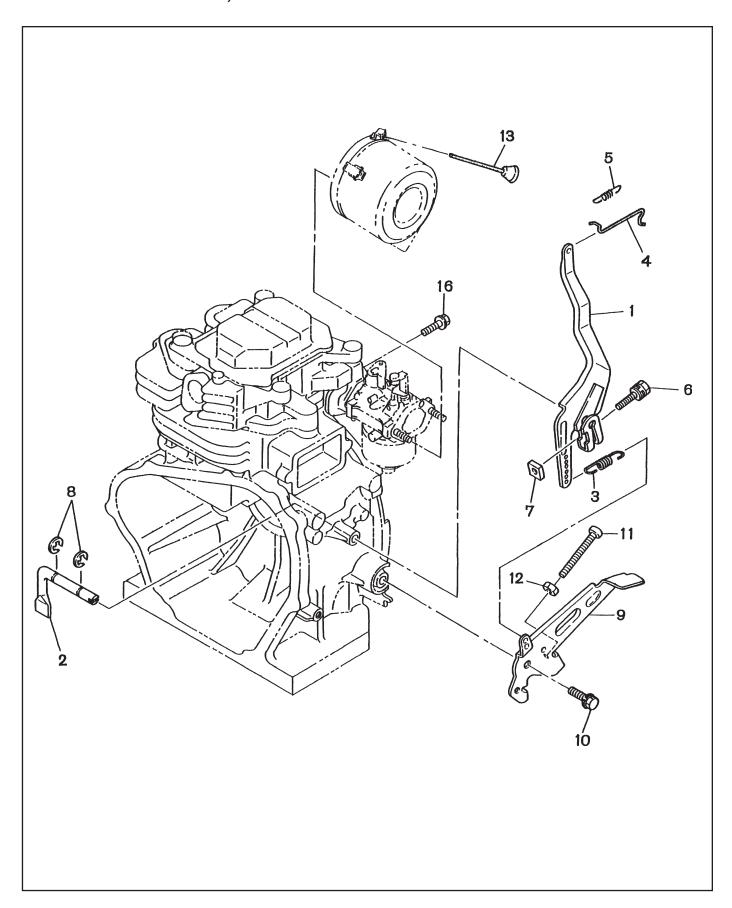
## FIG. 9 INTAKE and EXHAUST - PX6100 & PX6100e



#### FIG. 9 INTAKE and EXHAUST - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
*1	246-31701-01	CAMSHAFT, compl.	1	Includes item 2
2	005-19041-00	SPRING PIN	1	
3	246-36201-11	RELEASE LEVER, compl.	1	
4	023-02200-50	spacer (t=0.6)	1	select one piece only
4	023-02200-60	spacer (t=0.7)	1	select one piece only
4	023-02200-70	spacer (t=0.8)	1	select one piece only
5	246-36701-03	RETURN SPRING	1	, , , , , , , , , , , , , , , , , , , ,
6	246-33301-03	TAPPET	2	
7	246-33411-03	INTAKE VALVE	1	
8	246-33511-03	EXHAUST VALVE	1	
9	246-33611-03	VALVE SPRING	2	
10	246-33711-03	SPRING RETAINER	2	
11	239-35001-03	ROCKER SHAFT	1	
12	246-35301-11	PUSH ROD, compl.	2	
*13	246-36101-10	ROCKER ARM ASS'Y	2	Includes items 14 and 15
14	014-90800-21	ADJUSTING SCREW	2	
15	017-00800-90	NUT	2	
16	020-02000-10	WASHER	2	
17	246-36120-13	SPACER (rocker shaft)	1	
18	246-35501-03	COLLET-VALVE	4	
*26	246-33001-01	INTAKE PIPE, compl.	1	Includes item 27
27	010-50602-30	STUD	2	
28	246-36001-13	GASKET (intake pipe)	1	
29	001-13082-80	BOLT and WASHER ASS'Y	3	
*30	254-32612-10	AIR CLEANER ASS'Y	1	Includes items 31 and 32
31	234-36003-08	PACKING	1	
32	234-32604-07	ELEMENT SET	1	
33	207-32690-08	GROMMET	1	
34	002-38060-00	FLANGE NUT	2	
35	001-10061-20	BOLT and WASHER ASS'Y	1	
36	246-32901-03	INSULATOR	1	
37	234-35902-03	GASKET 2 (insulator)	2	
38	254-95302-13	LABEL (cleaner ID)	1	
		(,		

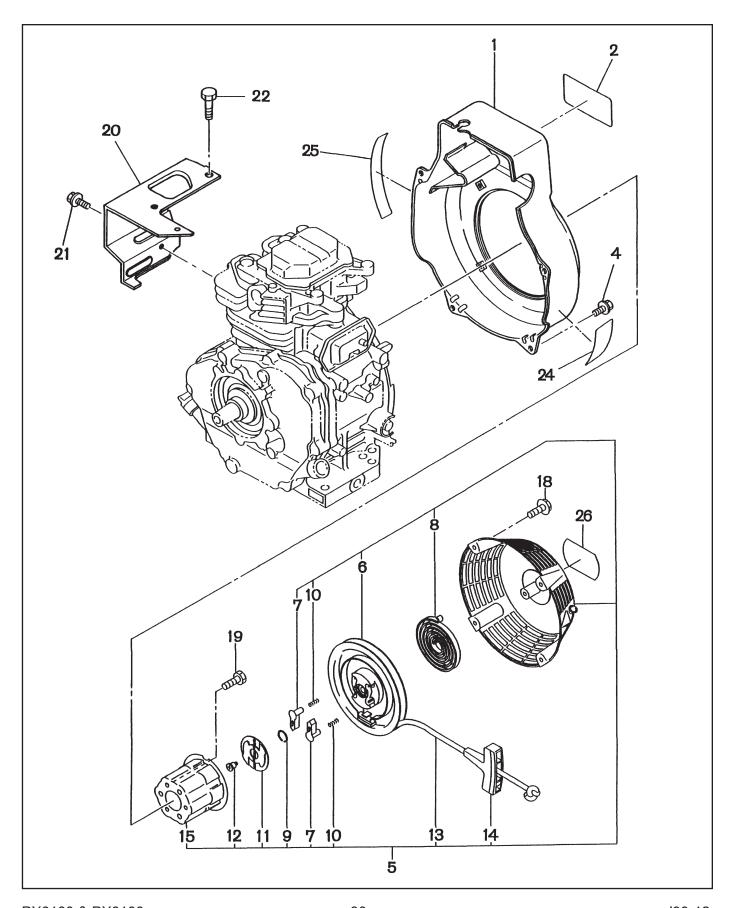
FIG. 10 GOVERNOR, OPERATION - PX6100 & PX6100e



## FIG. 10 GOVERNOR, OPERATION - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	246-42304-01	GOVERNOR LEVER, compl.	1	
2	246-42201-23	GOVERNOR SHAFT	1	
3	246-42501-23	GOVERNOR SPRING	1	
4	234-42703-01	GOVERNOR ROD	1	
5	246-42801-13	ROD SPRING	1	
6	001-14062-50	BOLT and WASHER ASS'Y	1	
7	018-60600-20	NUT	1	
8	003-13060-00	CLIP	2	
9	246-43301-13	SPEED CONTROL, compl.	1	
10	001-10081-60	BOLT and WASHER ASS'Y	1	
11	004-31053-50	SCREW (pan head)	1	
12	002-17050-00	NUT	1	
13	246-45006-01	KNOB, compl.	1	
16	011-00600-10	FLANGE BOLT	1	For Electric starter type

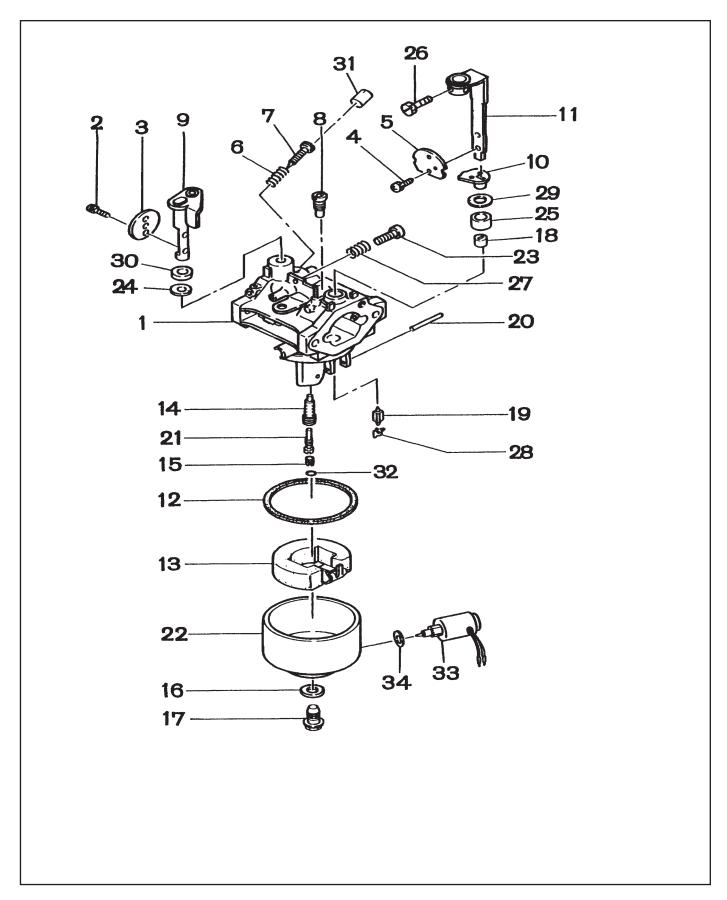
FIG. 11 COOLING and STARTING - PX6100 & PX6100e



#### FIG. 11 COOLING and STARTING - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	246-51210-11	BLOWER HOUSING, compl.	1	
2	247-91705-03	LABEL (TRADE MARK)	1	
4	011-00600-10	FLANGE BOLT	4	
*5	246-50201-20	RECOIL STARTER ASS'Y	1	Includes items 6 thru 15
6	246-50120-08	REEL	1	
7	246-50125-08	RATCHET	2	
8	261-50115-08	SPIRAL SPRING	1	
9	246-50130-08	FRICTION SPRING	1	
10	227-50135-08	RETURN SPRING	2	
11	246-50160-08	RATCHET GUIDE	1	
12	227-50152-08	SET SCREW	1	
13	235-50110-08	STARTER ROPE	1	PX6100
13	226-50113-08	STARTER ROPE	1	PX6100e
14	236-50101-08	STARTER KNOB	1	PX6100
14	261-50100-08	STARTER KNOB	1	PX6100e
15	246-50147-08	STARTER PULLEY	1	
18	011-00600-10	FLANGE BOLT	4	
19	001-65081-20	BOLT	3	
20	246-52706-03	CYLINDER BAFFLE	1	
21	011-00600-10	FLANGE BOLT	2	
22	001-65101-60	BOLT	2	
24	073-20039-00	LABEL (warning)	1	
25	247-95201-13	LABEL (emission control)	1	PX6100
25	247-95201-23	LABEL (emission control)	1	PX6100e
26	073-20049-50	LABEL (OHV MARK)	1	. ,
	0.0 200 10 00	2.022 (0.17.10, 0.17)		

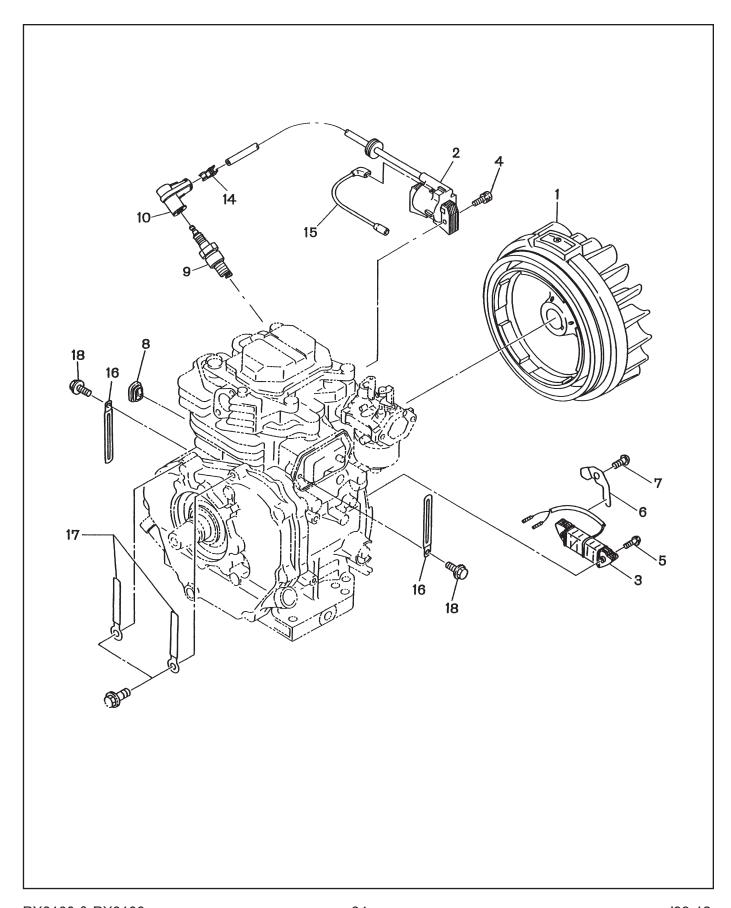
FIG. 12 CARBURETOR - PX6100 & PX6100e



#### FIG. 12 CARBURETOR - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS	
*1	247-62325-00	CARBURETOR ASS'Y	1	Inc. items 1 thru 34	PX6100
*1	247-62325-10	CARBURETOR ASS'Y	1	Inc. items 1 thru 43	PX6100e
2	209-62351-08	SCREW	2		
3	213-62535-08	THROTTLE VALVE (#180)	1		
4	237-62451-08	SCREW	2		
5	234-62525-08	CHOKE VALVE	1		
6	209-62445-08	SPRING	1		
7	246-62436-08	PILOT SCREW	1		
8	247-62420-08	PILOT JET (#42.5)	1		
9	246-62531-08	THROTTLE SHAFT ASS'Y	1		
10	239-62560-08	RING (choke)	1		
11	234-62521-08	CHOKE LEVER ASS'Y	1		
12	206-62540-08	CHAMBER PACKING	1		
13	234-62506-08	FLOAT ASS'Y	1		
14	246-62441-08	MAIN NOZZLE	1		
15	246-62403-08	MAIN JET (#95)	1		
16	248-62451-08	WASHER	1		
17	248-62425-08	JET HOLDER	1		
18	226-62550-08	RING	1	PX6100	
19	224-62312-18	RING	1	PX6100e	
19	224-62312-18	NEEDLE ASS'Y	1	17.01000	
20	214-62515-08	PIN	1		
21	246-62425-08	GUIDE HOLDER	1		
22	247-62556-08	FLOAT CHAMBER BODY	1		
23	246-62435-08	SCREW	1		
24	106-62392-08	SEAL	1		
25	247-62550-08	CAP	1		
26	246-62455-08	BOLT	1		
27	209-62445-08	SPRING (adjuster)	1		
28	224-62569-08	CLIP	1	PX6100	
28	224-62569-18	CLIP	1	PX6100e	
29	236-62680-08	SEAL	1	17.01000	
30	156-62351-08	PACKING	1		
31	246-62551-08	CAP	1		
32	242-62313-08	O RING	1		
33	247-62561-08	SOLENOID ASS'Y	1		
34	247-62565-08	WASHER	1		
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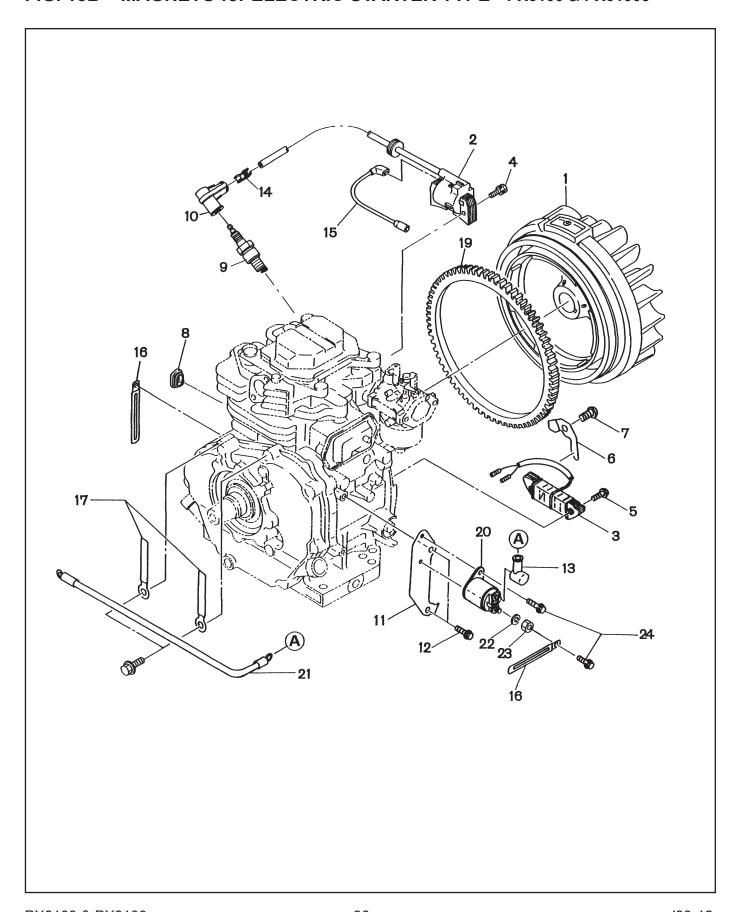
FIG. 13A MAGNETO for RECOIL STARTER TYPE - PX6100 & PX6100e



#### FIG. 13A MAGNETO for RECOIL STARTER TYPE - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	246-77204-01	FLYWHEEL, compl.	1	
2	246-78201-21	IGNITION COIL, compl.	1	
3	246-79201-01	CHARGE COIL, compl.	1	
4	001-14063-00	BOLT and WASHER ASS'Y	2	
5	004-35062-00	SCREW and WASHER ASS'Y	2	
6	246-75502-01	CLAMP, compl.	1	
7	004-31060-80	SCREW (pan head)	1	
8	226-75501-03	GROMMET	1	
9	065-01405-80	SPARK PLUG (BR-6ES)	1	
10	065-50001-40	SPARK PLUG CAP	1	
14	065-90000-10	PLUG TERMINAL	1	
15	246-73101-01	WIRE 1, compl.	1	
16	056-60002-50	CLAMP	2	
17	056-60002-60	CLAMP	2	
18	011-00600-10	FLANGE BOLT	2	

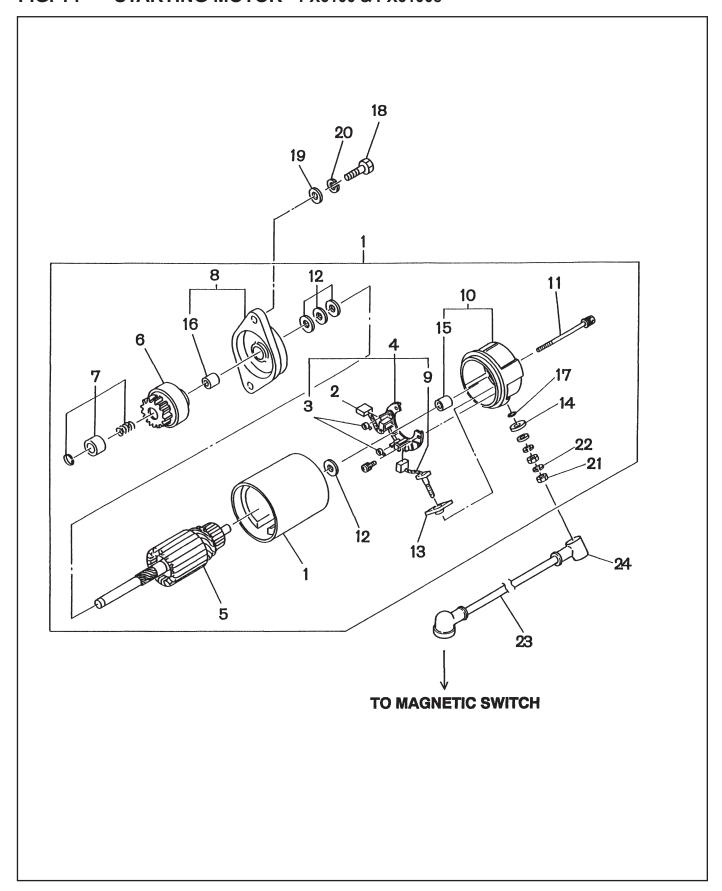
FIG. 13B MAGNETO for ELECTRIC STARTER TYPE - PX6100 & PX6100e



#### FIG. 13B MAGNETO for ELECTRIC STARTER TYPE - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	246-77204-01	FLYWHEEL, compl.	1	
2	246-78201-21	IGNITION COIL, compl.	1	
3	246-79201-01	CHARGE COIL, compl.	1	
4	001-14063-00	BOLT and WASHER ASS'Y	2	
5	004-35062-00	SCREW and WASHER ASS'Y	2	
6	246-75502-01	CLAMP, compl.	1	
7	004-31060-80	SCREW (pan head)	1	
8	226-75501-03	GROMMET	1	
9	065-01405-80	SPARK PLUG (BR-6ES)	1	
10	065-50001-40	SPARK PLUG CAP	1	
11	246-76008-13	BRACKET	1	
12	011-00600-10	FLANGE BOLT	2	
13	214-78501-03	WIRE CASING	1	
14	065-90000-10	PLUG TERMINAL	1	
15	246-73101-01	WIRE 1, compl.	1	
16	056-60002-50	CLAMP	3	
17	056-60002-60	CLAMP	2	
19	246-71002-03	RING GEAR	1	
20	066-10000-10	MAGNETIC SWITCH	1	
21	246-73113-01	WIRE 13, compl.	1	
22	003-20060-00	SPRING WASHER	2	
23	002-27060-00	NUT	2	
24	001-16051-00	BOLT and WASHER ASS'Y	2	

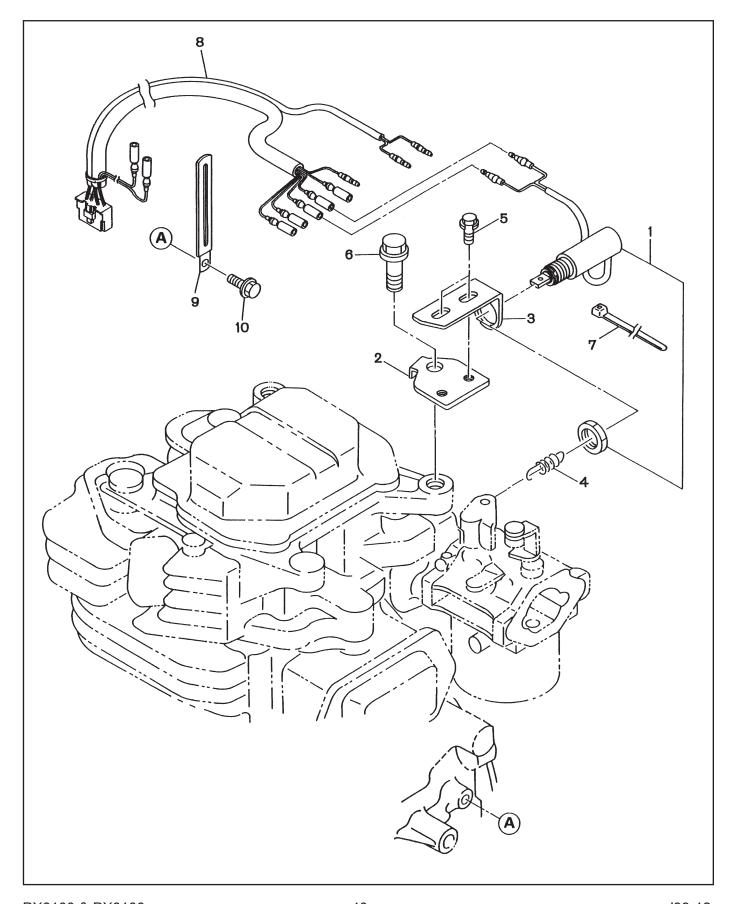
FIG. 14 STARTING MOTOR - PX6100 & PX6100e



## FIG. 14 STARTING MOTOR - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
*1	246-70501-00	STARTING MOTOR ASS'Y	1	Includes items 1 thru 17
1	235-70560-08	YOKE ASS'Y	1	
2	235-70535-08	BRUSH (+)	1	
3	235-70545-08	SPRING (brush)	2	
*4	235-70530-08	HOLDER ASS'Y (brush)	1	Includes items 3 and 9
5	235-70550-08	ARMATURE ASS'Y	1	
6	246-70521-08	PINION ASS'Y	1	
7	246-70571-08	STOPPER SET PINION	1	
*8	246-70500-08	FRONT COVER ASS'Y	1	Includes item 16
9	235-70540-08	BRUSH (-)	1	menages nom re
*10	246-70505-08	REAR COVER ASS'Y	1	Includes item 15
11	235-70575-08	THROUGH BOLT	2	molades item 10
12	235-70555-08	WASHER KIT	1	
13	235-70565-08	M BUSH (1)	1	
14	235-70566-08	M BUSH (2)	1	
15	113-70510-08	REAR METAL	1	
16	214-70560-08	FRONT METAL	1	
17	246-70580-08	O RING	1	
18	214-79007-01	BOLT, compl. (starter)	2	
19	003-10080-00	WASHER	2	
20	003-10080-00	SPRING WASHER	2	
21	003-20080-00	NUT	1	
22	002-27060-00	SPRING WASHER	1	
23	390-54455-08	BATTERY CORD (+)	1	
24	214-78501-03	WIRE CASING	1	

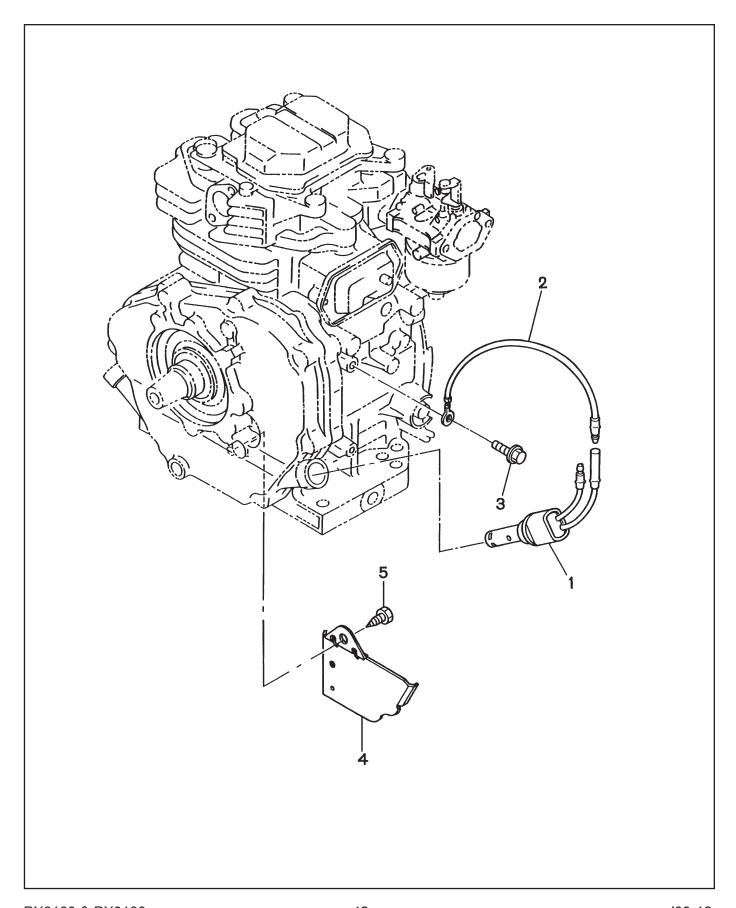
FIG.15 SOLENOID - PX6100 & PX6100e



## FIG.15 SOLENOID - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	227-75501-00	SOLENOID ASS'Y	1	
2	246-76005-01	BRACKET (solenoid) 1, compl.	1	
3	246-76007-01	BRACKET (solenoid) 2, compl.	1	
4	234-78202-13	SPRING (solenoid)	1	
5	001-11061-00	BOLT and WASHER ASS'Y	2	
6	001-13102-00	BOLT and WASHER ASS'Y	1	
7	056-30000-40	WIRE BAND	1	
8	246-73119-11	WIRE 19, compl.	1	
9	056-60002-50	CLAMP	1	
10	011-00600-10	FLANGE BOLT	1	
10	011 00000 10	TEATION DOES		
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FIG. 16 OIL SENSOR - PX6100 & PX6100e



#### FIG. 16 OIL SENSOR - PX6100 & PX6100e

REF	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	KS3-11012-01	OIL SENSOR, compl.	1	
2	253-73103-01	WIRE 3, compl.	1	
3	011-00600-10	FLANGE BOLT	1	
4	246-17501-03	SHELTER PLATE	1	
5	015-20600-50	TAPPING BOLT	1	

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